

FLAVOURS FACTORY®

TASTE DESIGN

SET SALT ENHANCEMENT TECHNOLOGY

a Flavours Factory innovation

Exemplary application:

1. Wheat roll

| Ingredient | Amount | [kg] | [%] |
|--|--------|------|-------|
| Water Wheat flour type 500 . Sugar | | | 61.44 |
| Salt | | 80 | 2.46 |
| Margarine Salt Enchancer (SET) Li Salt Enchancer (SET) P | iquid | | 0.00 |
| Total | | | 100 |

CHARACTERISTICS

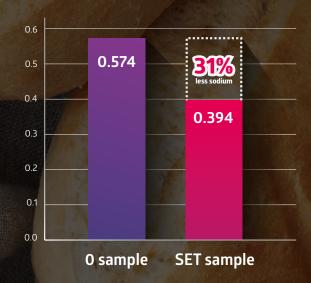
- Very clean label, declaration: natural flavouring
- No compromise on the taste, does not affect the overall profile, no off taste (metallic, bitterness)
- Heat stable
- Recommended dosages: respectively 0.3% (powder) and 0.1% (liquid).
- Our technology is based on a unique perfectly balanced combination of natural extracts replicating the sensorial effects of salt.
- We think that we can deliver better taste
 with less salt by using our natural and clean
 label flavours! For clean label purposes and
 to avoid any bitter taste, our technology
 is potassium chloride (E 508) free.

Exemplary application:

2. Low Sodium Wheat roll

| Ingredient | Amount [kg] | [%] |
|------------------------|-------------|-------|
| Water | 1050 | 32.25 |
| Wheat flour type 500 | 2000 | 61.43 |
| Sugar | 35 | 1.07 |
| Salt | 27 | 0.83 |
| Yeast | 80 | 2.46 |
| Margarine | 50 | 1.54 |
| Salt Enchancer (SET) I | _iquid 4 | 0.12 |
| Salt Enchancer (SET) F | Powder 10 | 0.31 |
| Total | 3256 | 100 |

Sodium content







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Sensory analysis **GENERAL APPEARANCE** GENERAL EVALUATION TEXTURE / CRUMB SOFTNESS TEXTURE / CRUMB RESILIANCE **General analysis** ••••• O sample —• SET sample TEXTURE / CRUMB DELIQUESCENCE TEXTURE / CRUMB HUMIDITY GENERAL EVALUATION 0 - LESS BENEFICIAL VALUE 5 - MOST BENEFICIAL VALUE EFFICIENCY SALTY TASTE SODIUM REDUCTION 0 - LESS BENEFICIAL VALUE 5 - MOST BENEFICIAL VALUE

